

Fig. 1: Block diagram

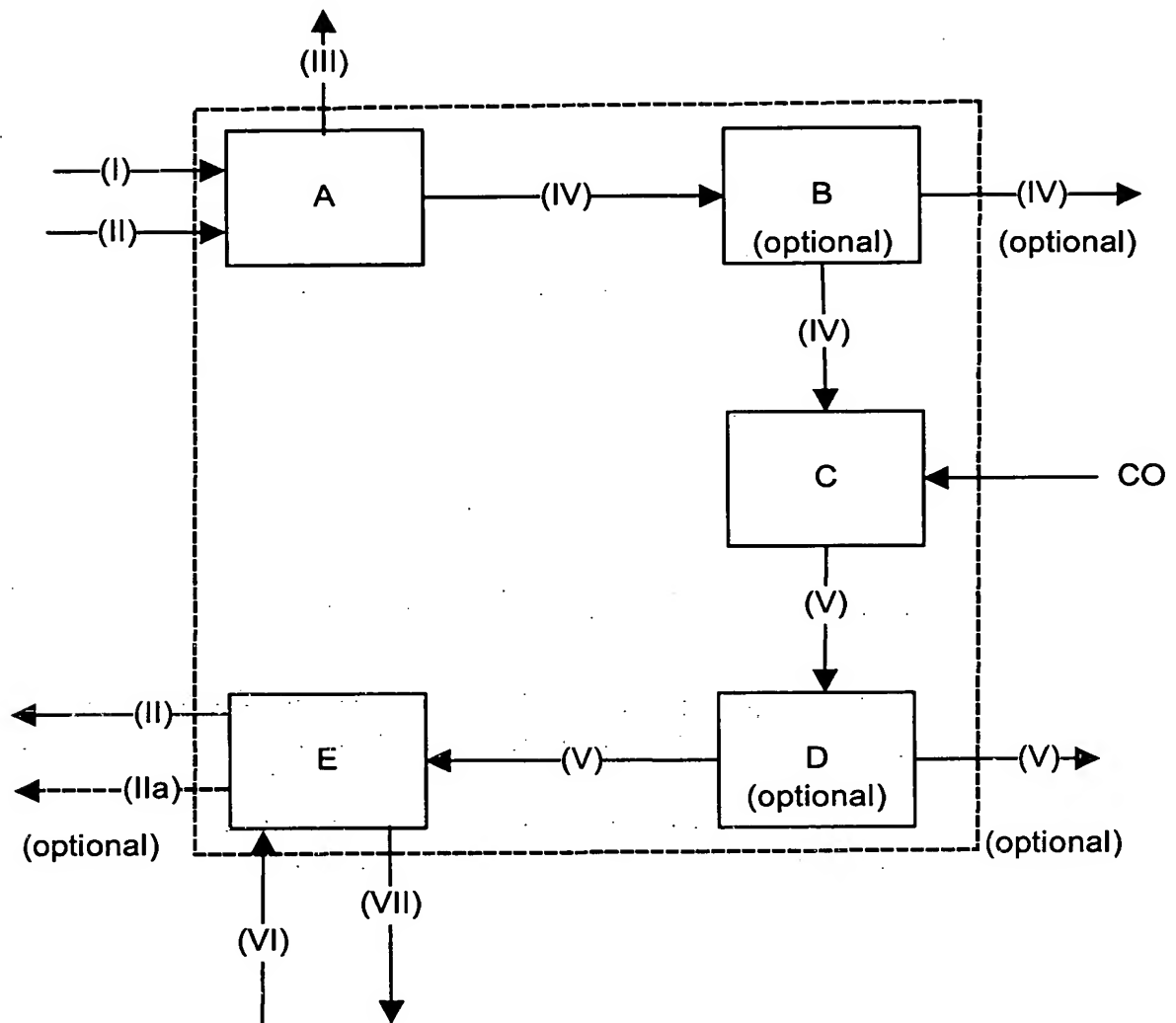
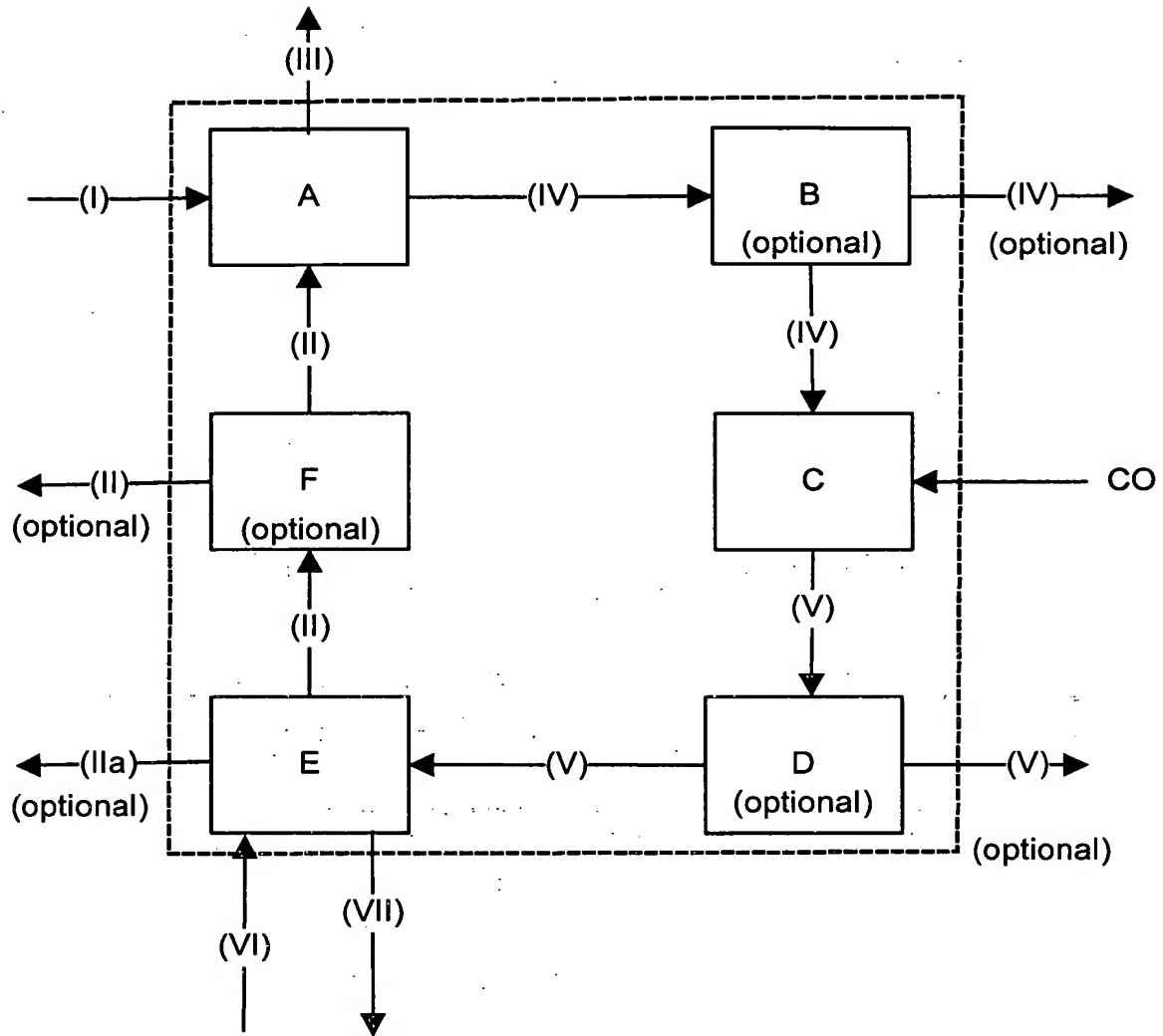


Fig. 2: Block diagram



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Fig. 3: Simplified process flow diagram for the preferred preparation of formic acid, carboxylic anhydride (VII) and acetic acid (Variant 1)

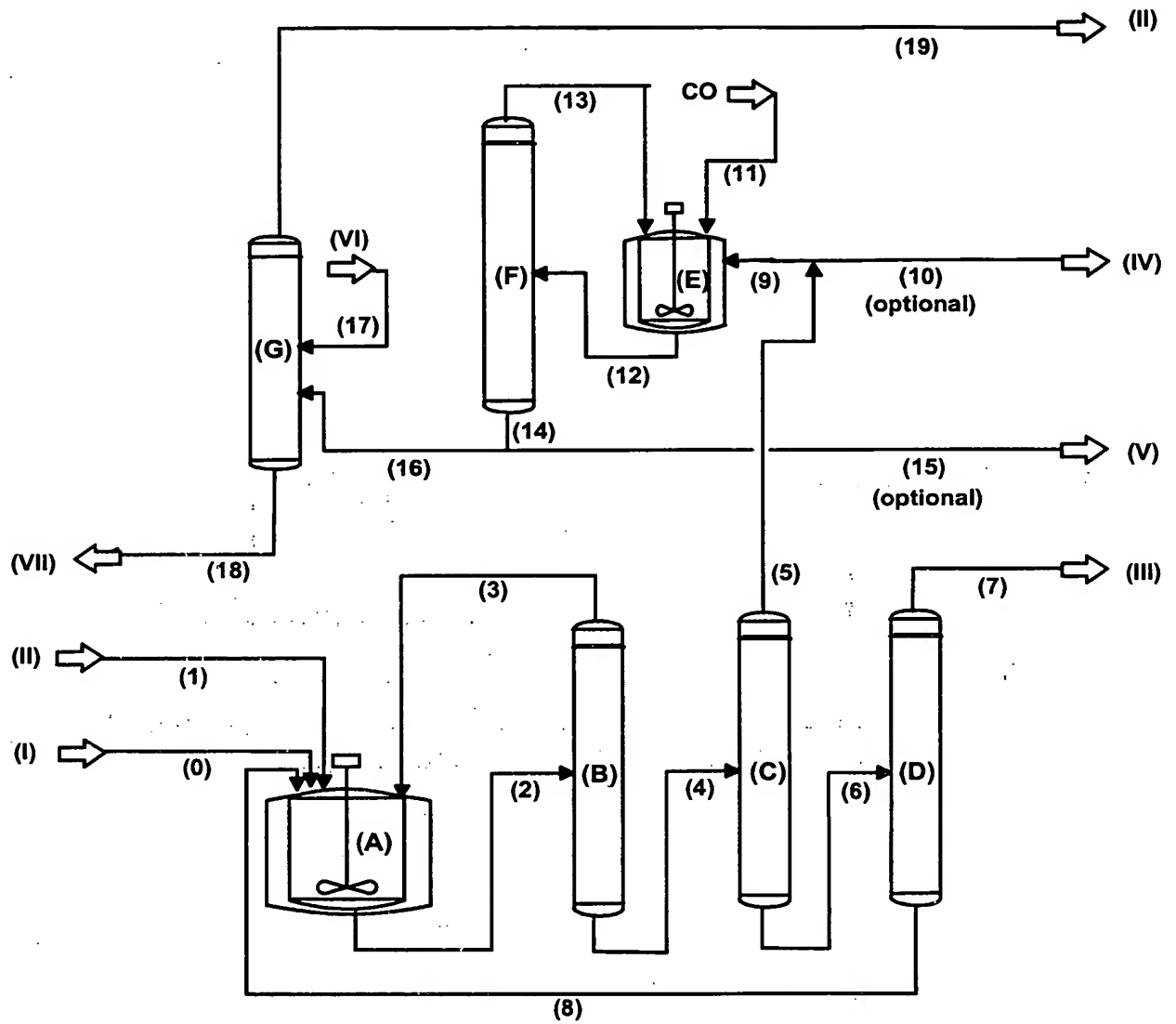


Fig. 4: Simplified process flow diagram for the preferred preparation of formic acid, carboxylic anhydride (VII) and acetic acid (with acetic acid circuit) (Variant 2)

